

## InPress: Troubleshooting Guide

FAULT	POSSIBLE CAUSE	SOLUTION
*ERR error code	Poor sensor connection	Remove & refit pod connection cable
*Check filter alarm	Service hour timeout	Reset or disable using site access code
Temperature / CO2 error	Sensor not connected	Fit sensor or disable via site access CO2 & or temperature menu
Pressuriser running at full speed/noisy	Filter blocked	Service filter
	Door or window open	Ensure doors & windows securely shut
	Cabin sealing capacity not adequate	Perform pressure test procedure & seal leak points as required
	Sense pipe blocked	Ensure clear & not bent
	Internal sensor damaged	Replace controller <b>**No need to change setpoint</b>
Filter blocking quickly	Defective cabin sealing	Perform pressure test procedure & seal leak points as required
	Pre-cleaner failed	Check operation & replace if necessary
Display blank	Poor power supply	Check mains supply fuse & correct voltage
		Check voltage & 15AMP supply/connections at pin 1 @ monitor
Displaying low pressure (Low Pressure Alarm) "Low Pressure Service Mode"	Failed controller	Check earth continuity at controller pin 12
		Replace monitor
	Fresh air filter blocked	Check filter condition & replace if required
	Door or window open	Ensure doors & windows securely shut
	Cabin sealing capacity not adequate	Perform pressure test procedure & rectify cab sealing
Display reading negative pressure	Pressuriser not operating	Ensure correct voltage 12v or 24v to pressuriser motor pin A
		Check 1.6V - 10V present at motor Pin C
		Check 15A Supply fuse
	Pressure sense tube blocked / incorrectly connected	Check earth continuity Pin B
		Disconnect sense pipe at both sides of joiner & ensure clear flow to external cabin, reconnect pipes securely
Pressuriser not working	Poor power supply	Ensure pressure tube fitted correct port A <b>**No need to change setpoint</b>
		Check 15A mains fuse & correct voltage
		Ensure adequate wire size & no voltage drop
	Poor earth	Ensure correct voltage 12v or 24v to pressuriser motor pin A
	Motor faulty	Check 1.6V - 10V present at motor Pin C Check earth continuity @ motor pin B Replace TL4M
Access Codes:	Site Access: 7597	Factory Setup: Contact for support